



**NIEUWATER
HAALT AL MEER
DAN 13 JAAR
ALLES
UIT WATER**

Ultrapuur water fabriek in Emmen

Effluent
rioolwater
zuivering



Ultrapuur water
voor de industrie



Biologisch zuiveringsproces

Aanvoer 16.000-125.000 m³/d

211.000 IE's 150 g TZV/ie/d

Ntot < 10 mg N/L

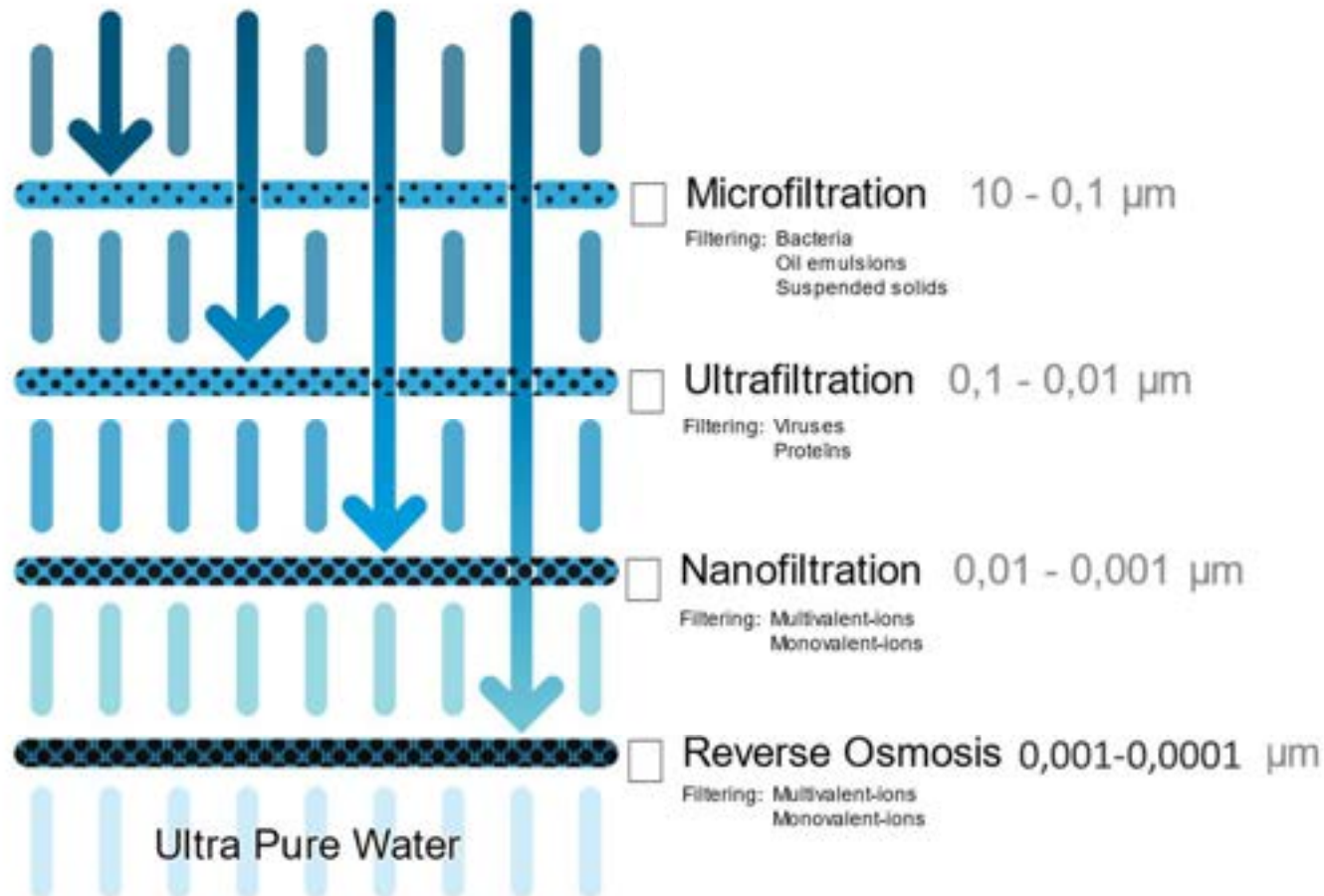
Ptot < 1 mg P/L

1972 rwzi gebouwd voor Nieuw-Amsterdam

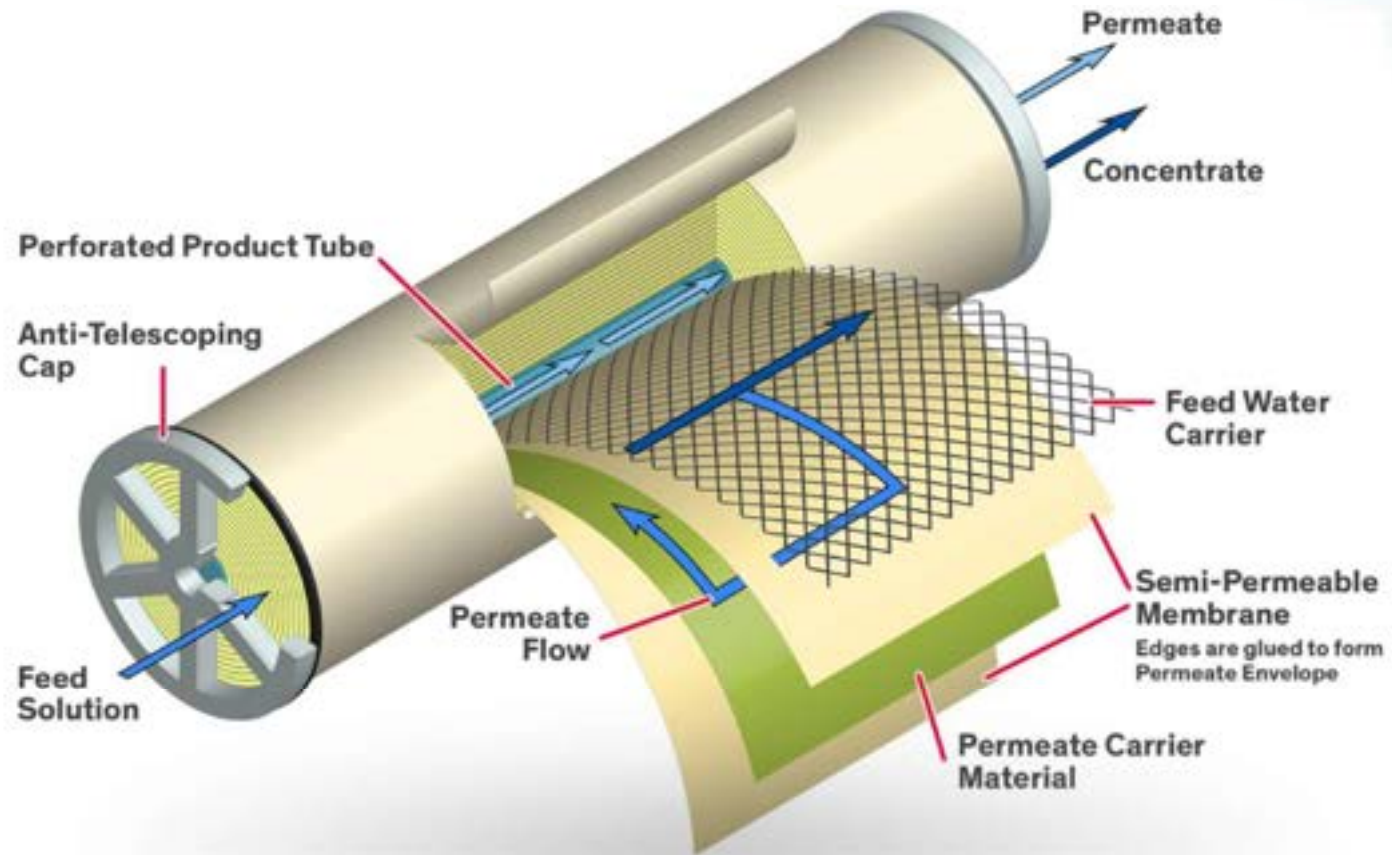
1989 rwzi uitgebreid voor regio Emmen

2006/2007 rwzi gerenoveerd

Membraanfiltratie

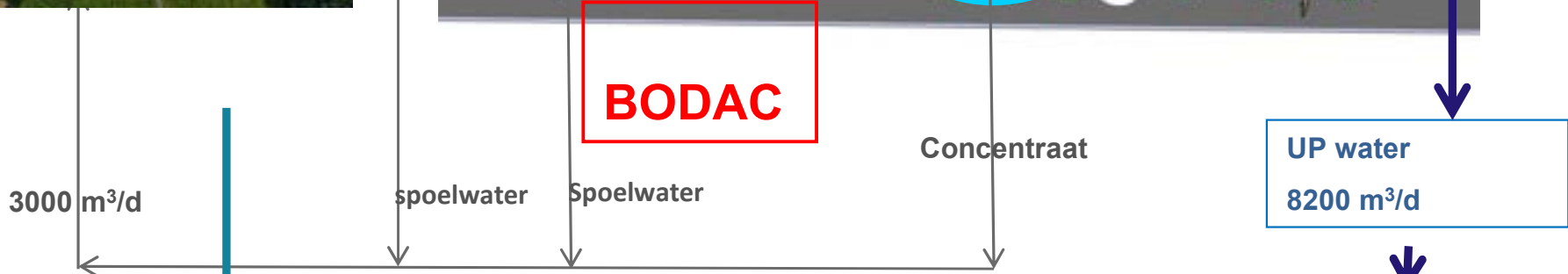
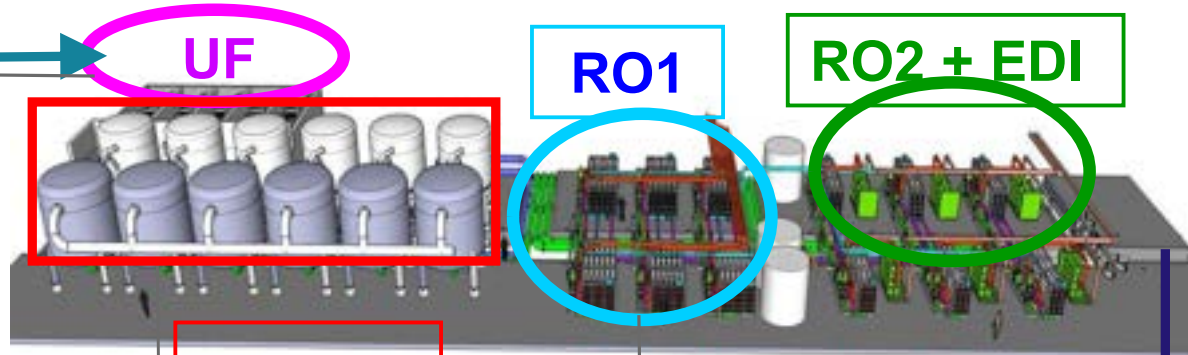


Omgekeerde Osmose RO



Ultra Puur Water Fabriek

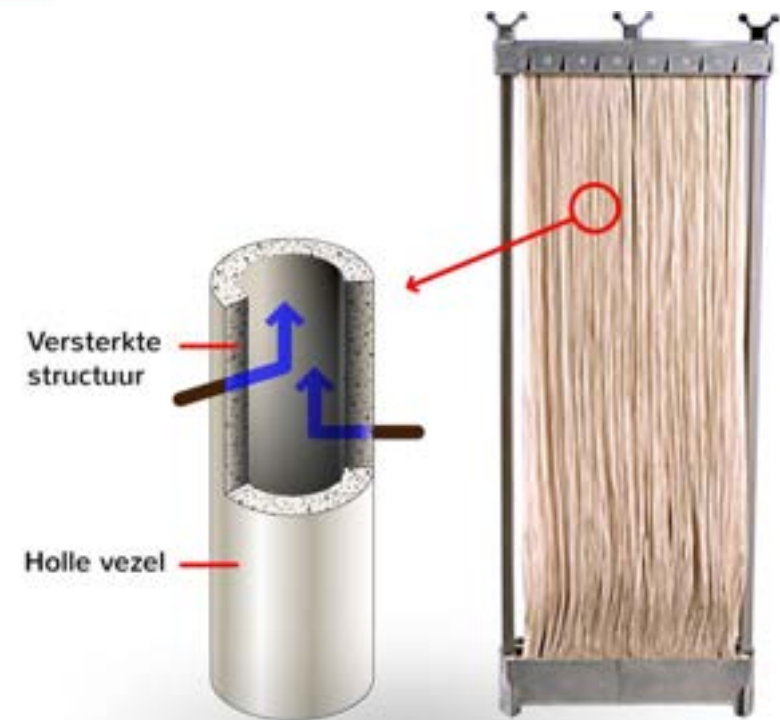
11200 m³/d
Effluent



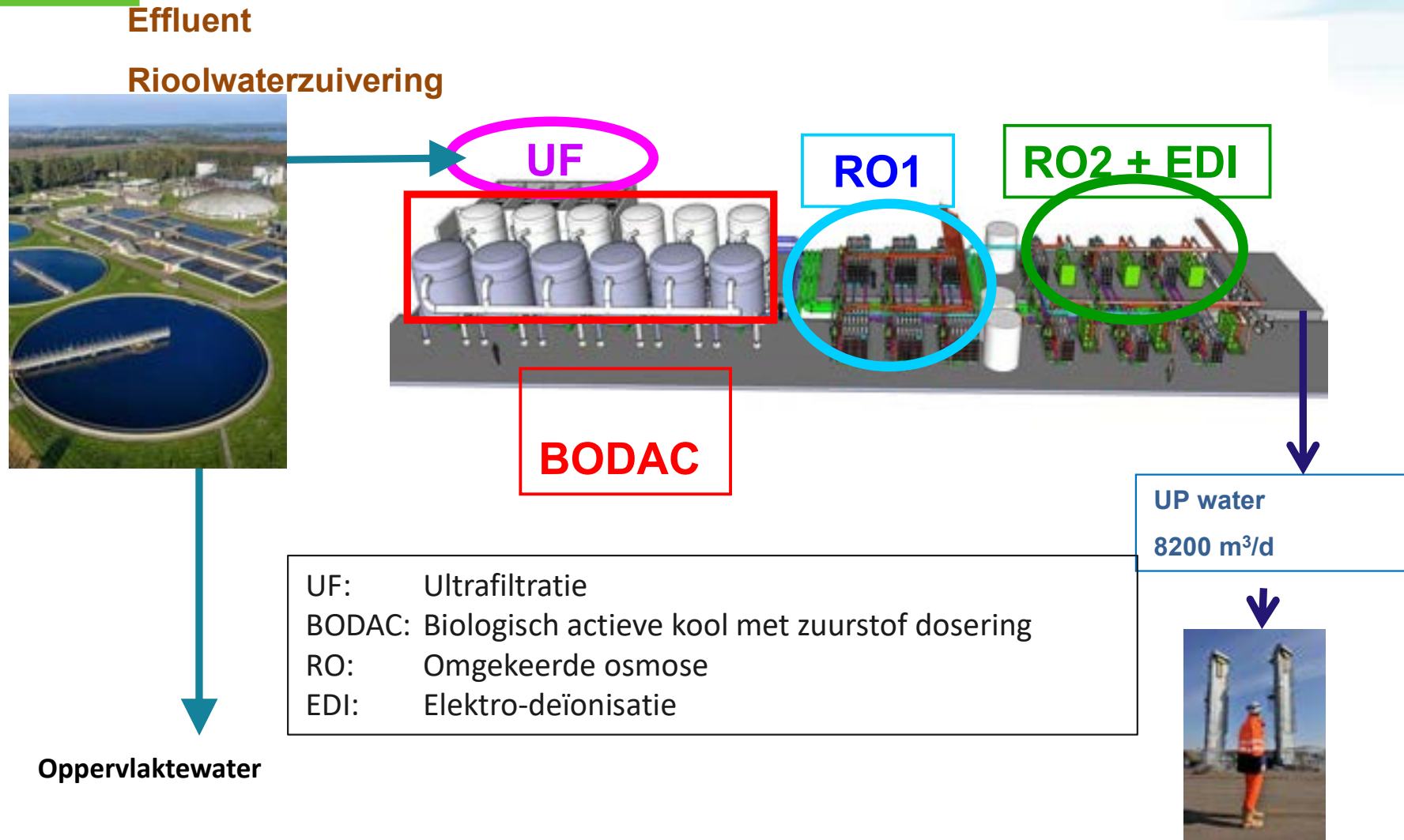
Oppervlaktewater



Ultrafiltratie



Ultra Puur Water Fabriek



BODAC filters





Effect van BODAC op Biofouling



Bodem van koolfilter na 6 jaar

14 jaar productie



Fabriek functioneert uitstekend:

- Altijd levering conform eisen (0,062 $\mu\text{S}/\text{cm}$)
- *Originele membranen en actieve kool*
- *Zeer laag chemicaliënverbruik*
- *Alle reststromen via RWZI*

- *Voorbeeld van een prima lange termijn oplossing*

Veel belangstelling uit binnen- en buitenland

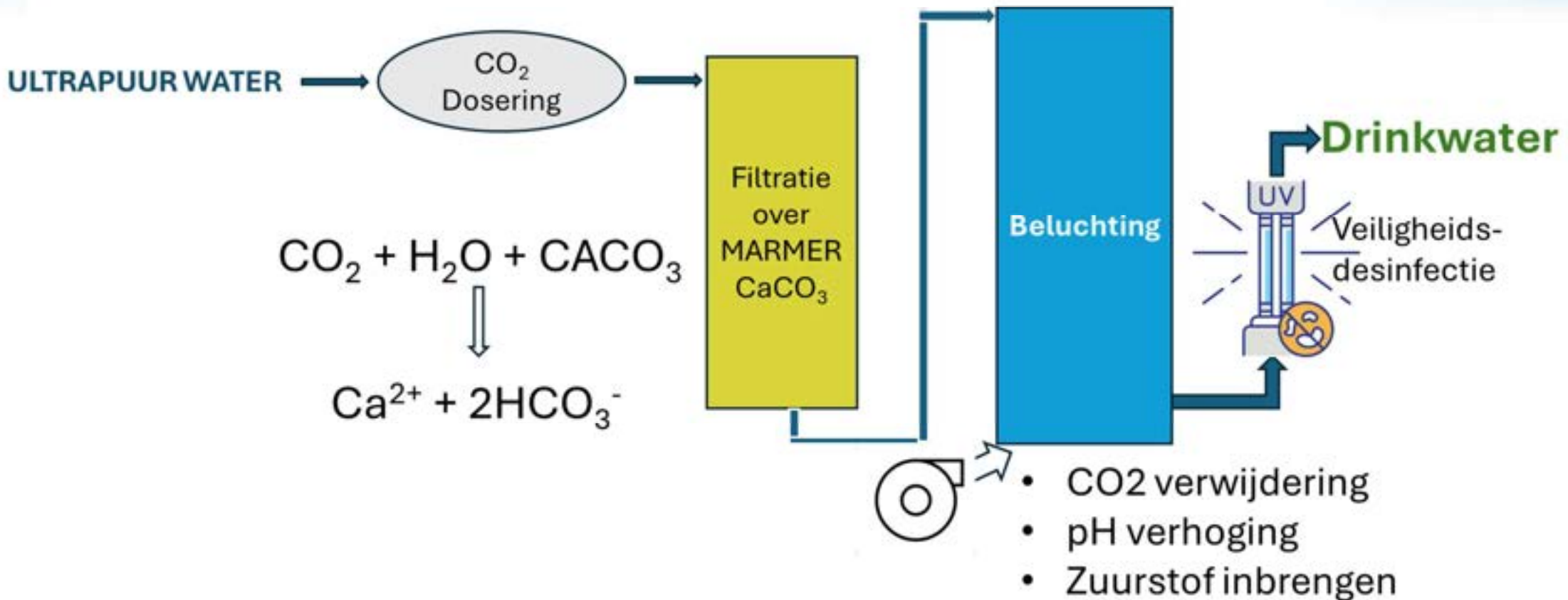
Nieuwe ontwikkelingen:

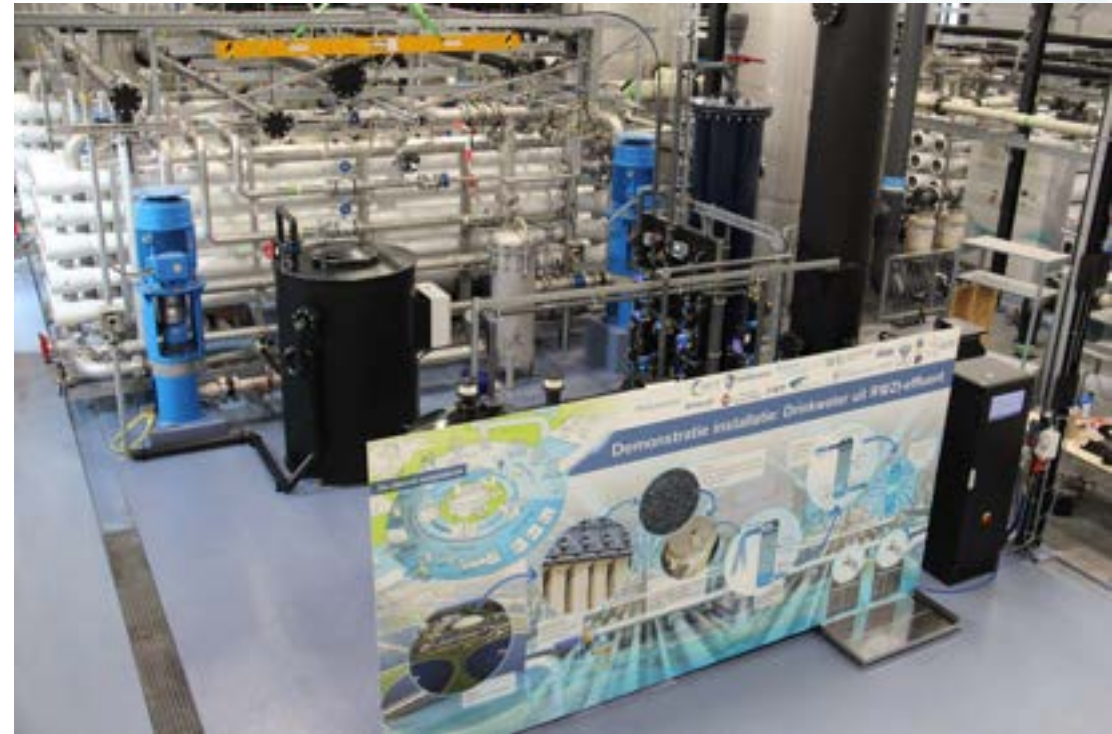
- 2018: BODAC verwijdert medicijnresten
- Waterstof
- **Ultieme Water Fabriek**

Demonstratie installatie: Drinkwater uit RWZI-effluent



Processchema





UPW plant NWTR

Water treatment technology

An advanced treatment train removes all suspended particles, nutrients and salts from the effluent through ultrafiltration, double biological activated carbon filtration, double reverse osmosis and finally electrodeionisation. The resulting product, practically 100% pure H₂O, is pumped via two pipes to the NAM total energy plant in Schoonebeek.

The ultrapure water production process

- 1 sewage treatment plant settlement tanks
- 2 influent from the sewage treatment plant
- 3 drum screen
- 4 ultrafiltration
- 5 biological activated carbon prefilter
- 6 biological activated carbon post filter
- 7 microscreen
- 8 1st stage of reverse osmosis (RO₁)
- 9 de-acidification towers
- 10 2nd stage of reverse osmosis (RO₂)
- 11 electrodeionisation (EDI)
- 12 concentrate return pipe (RO₁/EDI)
- 13 ultrapure water transport pumps
- 14 ultrapure water flowmeter
- 15 pipe that transports ultrapure water to NAM

Process support systems

- 16 ultrafiltration permeate buffer
- 17 ultrafiltration permeate pump well
- 18 biological activated carbon filtration buffer
- 19 reverse osmosis (RO₁) permeate buffer
- 20 ultrapure water buffer
- 21 chemicals building
- 22 cleaning system
- 23 neutralisation buffer
- 24 biological activated carbon rinse water buffer
- 25 electrical switch room
- 26 workplace
- 27 control room
- 28 oxygen system
- 29 air conditioning
- 30 back-up source water from the drinking water supply system
- 31 pipeline that transports back-up source water from the Verlengde Hoogveerbe Vaart waterway
- 32 pipe that returns reverse osmosis (RO₁) concentrate to the sewage treatment plant
- 33 pipe that returns ultrafiltration rinse water to the sewage treatment plant

